

Work Order ID 81077

81077

Page 1

March-08-12 8:41:40 AM

Item ID: D412-742-013 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Float Skidtube Installation
 Start Date: 08/03/2012 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 22/03/2012 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: MLJ Date: 12/03/08 Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN D412-742	E

100	DOCUMENT CONTROL	0.00							
100									
DC	Memo	0.00							
Document Control	Photocopy bluefile and create labels per PPP D412-742-013	CHG007							
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

B79959

Dart Aerospace Ltd

W/O: 81077		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D412-742-013 PAR #: Fault Category: Prod Eng NCR: Yes No DQA: Date: 12/04/23
 Resolution: Review Disposition: Reopen QA: N/C Closed: Date: 12/4/23

NCR: 121356		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
12/04/13	#100	Missing parts from FEW instruction parts list to w/o pick list. R.C. w/o + Bom created incorrectly	S 12/04/13 057042	ADD missing part to ILit AN4C47A B/Lt M <u>11798</u> Qty 14	sp	S 12/04/13	S 12/04/13 057042	S 12/04/13
			S 12/04/13 052042	update w/o + Bom add copy of Bom for ref				S 17/04/13

Was update on 12.03.14 12.04.16

NOTE: Date & initial all entries

Work Order ID 81077

81077

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March-08-12 8:41:40 AM

Item ID: D412-742-013 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Float Skidtube Installation
 Start Date: 08/03/2012 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 22/03/2012 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-742-013								
	Location: _____								
	Rec'd								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

MF
12-04-13

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

March-08-12 8:41:44 AM

Page 1

Work Order ID: 81077

81077

Parent Item: D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 08/03/2012

Required Date: 22/03/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev: A05.10.13New Issue KJ/JLM
 IPP Rev:B 06-06-08 As per DSI9336 JLM IPP RevC
 07-12-03 ECN 1072 DD verified by:JLM
 IPP Rev:D 08-09-08 ecn 08-510 DD verified by:EC
 IPP Rev:E 09-01-23 as per DSI9441 DD verified by:EC IPP RevF: add
 AN4C7A DD 10.01.13 verified by:EC IPP Rev:G 11.11.01 as per
 DSI9517 REV.B DD verified by:EC IPP rev:H 12.01.12 PER IIN
 REV.E DD VERF:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D412-742-043

Manufactured No

110 Each

0.0000

1

1

D412-742-043

Replacement Float Skidtube

D2571

Manufactured No

110 Each

10.0000

1

1

D2571

Saddle, Fwd Out 205

**

79959

**

80828

JB

Location

Loc Qty

Loc Code

ST

1

11644

1

ST425

-13

ST432

9

78239

1

79425

2

79977

6

ST433

13

D2572

Manufactured No

110 Each

6.0000

1

1

D2572

Saddle, Fwd In 205

**

80783

JB

Location

Loc Qty

Loc Code

ST432

6

71107

2

79978

4

12/04/04

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Parent Item: D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 08/03/2012

Required Date: 22/03/2012

Start Qty: 1.00

Required Qty: 1.00

D2573

Manufactured No

110 Each

0.0000

1

D2573

Saddle, Aft Out 205

**

B81221

Location

Loc Qty

Loc Code

ST423

-12

79424

0

ST434

12

Manufactured No

110 Each

0.0000

1

D2574

D2574

Saddle, Aft In 205

D2876

Manufactured No

110 Each

103.0000

2

D2876

Saddle Spacer

**

B81220

JB

Location

Loc Qty

Loc Code

ST020

102

79693

102

ST025

1

76949

1

Manufactured No

110 Each

53.0000

2

D2877

D2877

Saddle Spacer

**

79693

JB 12/04/04

Location

Loc Qty

Loc Code

ST020

53

77052

1

78843

52

78843

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Parent Item: D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 08/03/2012

Required Date: 22/03/2012

Start Qty: 1.00

Required Qty: 1.00

D3403-1

Manufactured No

110

Each

107.0000

8

8

**

D3403-1

Bushing

Location

Loc Qty

Loc Code

ST041

15

70696

15

ST042

92

~~80208~~

40

80219

52

8

80208

D3403-5

Manufactured No

110

Each

79.0000

8

8

**

D3403-5

Bushing

Location

Loc Qty

Loc Code

ST042

79

79740

47

80221

32

79740

D2747

Manufactured No

110

Each

154.0000

4

4

**

D2747

Set Screw

Location

Loc Qty

Loc Code

ST017

154

77484

54

79520

100

79520

D3533-1

Manufactured No

110

Each

98.0000

2

2

**

D3533-1

Set Screw

Location

Loc Qty

Loc Code

ST053

90

80326

90

ST054

8

77611

8

80326

March-08-12 8:41:44 AM

Shop Packet Print

12/04/04

Page 3

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Parent Item: D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 08/03/2012

Required Date: 22/03/2012

Start Qty: 1.00

Required Qty: 1.00

AN4C6A
AN4C6A
Bolt

Purchased

No

110

Each

358.0000

16

16

**

Location

Loc Qty

Loc Code

FG

4

103344

4

ST356

354

116704

7

119749

47

120423

200

120521

100

120521

AN4C53A
AN4C53A
Bolt

Purchased

No

110

Each

6.0000

4

4

**

Location

Loc Qty

Loc Code

ST361

6

120754

6

121183

AN4C52A
AN4C52A
BOLT

Purchased

No

110

Each

168.0000

4

4

**

Location

Loc Qty

Loc Code

ST361

168

117688

6

119641

12

120364

100

120465

50

120465

March-08-12 8:41:44 AM

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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81077

Parent Item: D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 08/03/2012

Required Date: 22/03/2012

Start Qty: 1.00

Required Qty: 1.00

AN6C12A

Purchased

No

110

Each

48.0000

8

8

**

AN6C12A

BOLT

Location

Loc Qty

Loc Code

ST341

48

119862

-2

120423

50

110

Each

706.0000

32

32

**

D3672-3

Manufactured

No

D3672-3

Phenolic Washer

Location

Loc Qty

Loc Code

ST060

706

64176

180

76278

26

80370

500

110

Each

0.0000

32

32

**

AN960C416L NAS1149C0432R

Purchased

No

*AN960C416I *

WASHER

D3672-9

Manufactured

No

D3672-9

Phenolic Washer

Location

Loc Qty

Loc Code

ST060

64

35523

64

110

Each

75.0000

8

8

**

NAS1149C0632R

Purchased

No

NAS1149C0632R

WASHER

Location

Loc Qty

Loc Code

ST297

75

119736

25

120308

50

120308

March-08-12 8:41:44 AM

Shop Packet Print

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

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March-08-12 8:41:44 AM

Work Order ID: 81077

81077

Parent Item: D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 08/03/2012

Required Date: 22/03/2012

Start Qty: 1.00

Required Qty: 1.00

D3672-11

Manufactured No

110 Each

411.0000 8 8 ✓

D3672-11

Phenolic Washer

**

JB

SD

Location

Loc Qty

Loc Code

ST060

411

77483

411

77483

MS21043-4

Purchased No

110 Each

1,257.000 29 29 ✓

MS21043-4

Nut

**

JB

SD

Location

Loc Qty

Loc Code

FG

40

104603

40

ST301

1217

119546

435

120308

782

120308

D3591-1

Manufactured No

110 Each

55.0000 2 2 ✓

D3591-1

Bushing

**

82027 JB

→ Pto

Location

Loc Qty

Loc Code

FP

54

77496

14

80377

40

ST055

1

57350

1

D3403-3

Manufactured No

110 Each

58.0000 8 8 ✓

D3403-3

Bushing

**

JB 12/04/04

SD

Location

Loc Qty

Loc Code

ST042

58

80209

6

80220

52

80220

March-08-12 8:41:44 AM

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Picklist Print

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March-08-12 8:41:44 AM

Work Order ID: 81077

81077

Parent Item: D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 08/03/2012

Required Date: 22/03/2012

Start Qty: 1.00

Required Qty: 1.00

D3405-041

Manufactured No

110

Each

4.0000

1 1

D3405-041

Lug Assembly

**

382031

Location

Loc Qty

Loc Code

ST478

4

62227

2

77000

2

D3405-043

Manufactured No

110

Each

2.0000

1 1

D3405-043

Lug Assembly

**

18889 JB

Location

Loc Qty

Loc Code

ST423

2

65703

2

AN4C7A

Purchased No

110

Each

219.0000

4 4

AN4C7A

Bolt

**

JB

Location

Loc Qty

Loc Code

ST356

219

109147

219

D3407-041

Manufactured No

110

Each

1.0000

1 1

D3407-041

Tow Ring

**

109147
B82108 SJ 12/04/04

Location

Loc Qty

Loc Code

ST463

1

76991

1

March-08-12 8:41:44 AM

Shop Packet Print

Page 7

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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March-08-12 8:41:44 AM

Work Order ID: 81077

81077

Parent Item: D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 08/03/2012

Required Date: 22/03/2012

Start Qty: 1.00

Required Qty: 1.00

D3417-3

Manufactured No

110

Each

18.0000

2

2

**

D3417-3

Washer

Location

Loc Qty

Loc Code

FG

9

33519

9

ST042

9

66847

9

Manufactured No

110

Each

89.0000

1

1

**

D3456-1

D3456-1

Washer

Location

Loc Qty

Loc Code

FG

7

25701

7

ST034

16

77486

16

ST044

66

66848

3

71165

2

73493

11

80252

50

80252

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 81077

81077

Parent Item: D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 08/03/2012

Required Date: 22/03/2012

Start Qty: 1.00

Required Qty: 1.00

AN3C37A

Purchased

No

110

Each

178.0000

1

1

**

JB

AN3C37A

BOLT

Location

Loc Qty

Loc Code

ST354

178

116874

11

117010

2

118709

15

119324

25

120308

25

120422

50

120731

50

120422

AN3C40A

Purchased

No

110

Each

49.0000

1

1

**

JB

AN3C40A

BOLT

Location

Loc Qty

Loc Code

ST354

49

112454

5

114442

44

114442

AN3C41A

Purchased

No

110

Each

144.0000

1

1

**

121067

JB

AN3C41A

BOLT

Location

Loc Qty

Loc Code

FG

4

103324

4

ST354

140

119324

16

119530

44

119673

50

120753

30

12/04/04

March-08-12 8:41:44 AM

Shop Packet Print

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Parent Item: D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 08/03/2012

Required Date: 22/03/2012

Start Qty: 1.00

Required Qty: 1.00

AN3C42A

Purchased

No

110

Each

47.0000

1

1

AN3C42A
BOLT

**

Location

Loc Qty

Loc Code

ST354

47

106176

1

118131

2

119673

19

120464

25

119673

AN3C43A

Purchased

No

110

Each

169.0000

4

4

AN3C43A
BOLT

**

Location

Loc Qty

Loc Code

ST354

169

114455

2

119673

1

120364

66

120465

100

120364

AN3C46A

Purchased

No

110

Each

85.0000

5

5

AN3C46A
BOLT

**

Location

Loc Qty

Loc Code

ST355

85

119673

5

120447

60

120755

20

120755

AN960C10L

NAS1149C0332
R

Purchased

No

110

Each

0.0000

26

26

AN960C10I
washer

**

121255 JB 12/04/04

March-08-12 8:41:44 AM

Shop Packet Print

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Parent Item: D412-742-013

D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 08/03/2012

Required Date: 22/03/2012

Start Qty: 1.00

Required Qty: 1.00

MS21043-3

Purchased

No

110

Each

999.0000

13

13

✓

MS21043-3

Nut

**

JB

Location

Loc Qty

Loc Code

FG	72	
103691	72	
GA	350	
120693	350	
ST300	84	
119901	84	
ST301	493	
118077	2	
118614	441	
118686	30	
119758	20	

118614

12/04/04

W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D412-742 REV. E
AND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D412-742 REV. 4

REF. FAA STC: SR01583SE
REF. CANADIAN STC: SH05-37
REF. EASA STC: EASA.IM.R.S.01126

PURPOSE

For D412-742-011/-013 Float Skidtube Installations, qty(4) AN4C53A bolts may be replaced with qty(4) AN4C52A bolts. Kits may be supplied from Dart with either AN4C52A or AN4C53A bolts.

Note that it is acceptable to use longer or shorter AN4C bolts than those specified, as long as there is a minimum of 1.5 threads in safety.

CHANGE

The parts lists of Installation Instructions IIN-D412-742 Rev. E and Instructions for Continued Airworthiness ICA-D412-742 Rev. 4 is amended as follows:

- 5.1 D412-742-011 (PMA/OEM) Float Skidtube Installation Parts List (IIN-D412-742)
32.18 D412-742-011 (PMA/OEM) Float Skidtube Installation Parts List (ICA-D412-742)

Item	Qty -011	Qty -041	Qty -015	Part Number	Description
	X			D412-742-011	FLOAT SKIDTUBE INSTALLATION

IS:

49B	4			AN4C53A OR AN4C52A	BOLT
-----	---	--	--	-----------------------	------

WAS:

49B	4			AN4C53A	BOLT
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- 5.2 D412-742-013 (APICAL TRI-BAG) Float Skidtube Installation Parts List (IIN-D412-742)
32.19 D412-742-013 (APICAL TRI-BAG) Float Skidtube Installation Parts List (ICA-D412-742)

Item	Qty -013	Qty -043	Part Number	Description
	X		D412-742-013	FLOAT SKIDTUBE INSTALLATION

IS:

49B	4			AN4C53A OR AN4C52A	BOLT
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WAS:

49B	4			AN4C53A	BOLT
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A	NEW ISSUE	CP	12.02.28
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE USA, INC KENT, WA	
DRAWN			
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		DSI 9600	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		BOLT SUBSTITUTION	NTS
DATE	12.02.28	<small>COPYRIGHT © 2012 BY DART AEROSPACE USA, INC THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	

5.2 D412-742-013 (APICAL TRI-BAG) Float Skidtube Installation Parts List

Item	Qty -013	Qty -043	Part Number	Description
	X		D412-742-013	FLOAT SKIDTUBE INSTALLATION
	1	X	D412-742-043	FLOAT SKIDTUBE
		1	D3391-043	412 FLOAT SKIDTUBE
1		*24	*AN3C4A	*BOLT
3		*10	*AN3C6A	*BOLT
4		*4	*AN3C7A	*BOLT
5		*38	*AN960C10L	*WASHER
21		*1	*D4095-041	*WEARSHOE (REPLACES D3564-1)
22		*1	*D4095-043	*WEARSHOE (REPLACES D3564-3)
23		*1	*D4095-045	*WEARSHOE (REPLACES D3564-5)
10		*1	*D3391-021	*412 FORWARD TUBE
11		**1	**D3401-041	**TOW CAP
12A		**10	**AELS-1032-225	**INSERT (REPLACES NAS1330S3KB166)
13		**10	**AN3C4A	**BOLT
14A		**4	**D3672-1	**WASHER (REPLACES NAS1515H3L)
14B		**10	**AN960C10L	**WASHER
24		**1	**D4095-051	**WEARSHOE (REPLACES D3564-13)
20		*1	*D3391-023	*412 MID TUBE
28		**20	**AELS-1032-130	**INSERT (REPLACES NAS1330S3KB116)
30		*1	*D3391-025	*412 AFT TUBE
25		**1	*D4095-049	**WEARPAD (REPLACES D3537-1)
26		**1	*D4095-047	**WEARPAD (REPLACES D3537-7)
31		**1	**D2646	**AFT CAP
32		**14	**AELS-1032-130	**INSERT
36		**8	**AELS-1032-225	**INSERT (REPLACES NAS1330S3KB366)
37A		**6	**AN3C4A	**BOLT
37B		**4	**AN3C5A	**BOLT
38A		**2	**D3672-1	**WASHER (REPLACES NAS1515H3L)
38B		**10	**AN960C10L	**WASHER

(CONTINUED ON PAGE 20)

(CONTINUED FROM PAGE 19)

Item	Qty -013	Qty -043	Part Number	Description
40	1		D2571	SADDLE, FWD OUTSIDE
41	1		D2572	SADDLE, FWD INSIDE
42	1		D2573	SADDLE, AFT OUTSIDE
43	1		D2574	SADDLE, AFT INSIDE
44	2		D2876	SADDLE SPACER
45	2		D2877	SADDLE SPACER
46A	8		D3403-1	BUSHING
46B	8		D3403-5	BUSHING
47A	4		D2747	SET SCREW
47B	2		D3533-1	SET SCREW
48	16		AN4C6A	BOLT
49A	4		AN4C52A	BOLT
49B	4		AN4C53A	BOLT
50	8		AN6C12A	BOLT
51A	32		D3672-3	WASHER (REPLACES NAS1515H4L)
51B	32		AN960C416L	WASHER
52A	8		D3672-9	WASHER (REPLACES NAS1515H6L)
52B	8		AN960C616L	WASHER
53	8		D3672-11	WASHER (REPLACES NAS1515H7L)
54	24		MS21043-4	NUT
55	4		AN4C7A	BOLT
56	2		D3591-1	BUSHING
60	8		D3403-3	BUSHING
61	1		D3405-041	GHW LUG
62	1		D3405-043	GHW LUG
63	4		AN4C47A	BOLT
64	4		MS21043-4	NUT
70	1		D3407-041	TOW RING
71	2		D3417-3	WASHER
72	1		MS21043-4	NUT
73	1		D3456-1	WASHER
91	1		AN3C37A	BOLT
92	1		AN3C40A	BOLT
93	1		AN3C41A	BOLT
94	1		AN3C42A	BOLT
95	4		AN3C43A	BOLT
97	5		AN3C46A	BOLT
99	26		AN960C10L	WASHER
100	13		MS21043-3	NUT

*DENOTES PART IS INCLUDED WITH D3391-043 ASSEMBLY ABOVE

**DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

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TO AMEND INSTALLATION INSTRUCTIONS IIN-D412-742 REV. E
AND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D412-742 REV. 4

REFERENCE ONLY

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REF. CANADIAN STC: SH05-37
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PURPOSE

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5.2 D412-742-013 (APICAL TRI-BAG) Float Skidtube Installation Parts List (IIN-D412-742)

32.19 D412-742-013 (APICAL TRI-BAG) Float Skidtube Installation Parts List (ICA-D412-742)




Item	Qty -013	Qty -043	Part Number	Description
	X		D412-742-013	FLOAT SKIDTUBE INSTALLATION

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MFG. APPR.		DSI 9600	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		BOLT SUBSTITUTION	NTS
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